

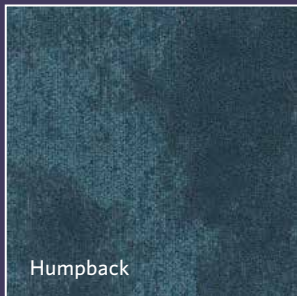


## WHALE SONG

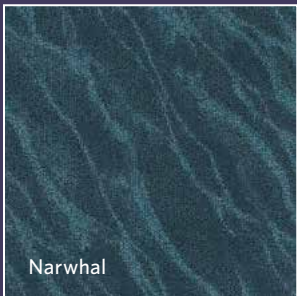
Beluga / Humpback / Narwhal / Orca



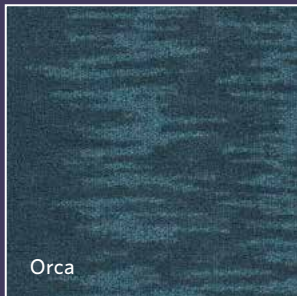
Beluga



Humpback



Narwhal



Orca



PRICE

Milliken™

150  
years of Milliken



## INSPIRED.

The inveterate composers of the sea bring music to the earth's waters. The regular and predictable sounds from some of the largest mammals on earth are the most complex in the animal kingdom. Slow and leveling to a constant note or rapidly upswinging to a highly modulated pattern, these complex structures guide and connect us to another world of communication.



**ORCA** Reflective of the sound wave patterns created by whales when communicating, Orca creates a stimulating yet sophisticated carpet. This varying scale and level of contrast offers a new thought on how a pattern can be both angular and organic. The density of movement in the pattern creates a floor plane that invigorates and soothes.

Orca in Marine, ashlar tile installation



**NARWHAL** Sound moves faster through water than it does through air; four times faster. Narwhal explores the motion of sound through the oceans' waters, providing a more flowing diagonal that softens movement on the floor while keeping interest and sophistication.

Narwhal in Marine, ashlar tile installation



## INSPIRING.

The Whale Song collection brings four new standard patterns and two made-to-order options to the Milliken solution-dyed offering. These highly textured, loop and tip-sheared patterns were inspired by the sound patterns created by whale communications as well as the environment in which these songs are sung. Stretched and elongated or pixelated to bring greater definition, each pattern offers its own perspective to the floor, and works well with additional products in the Milliken portfolio.

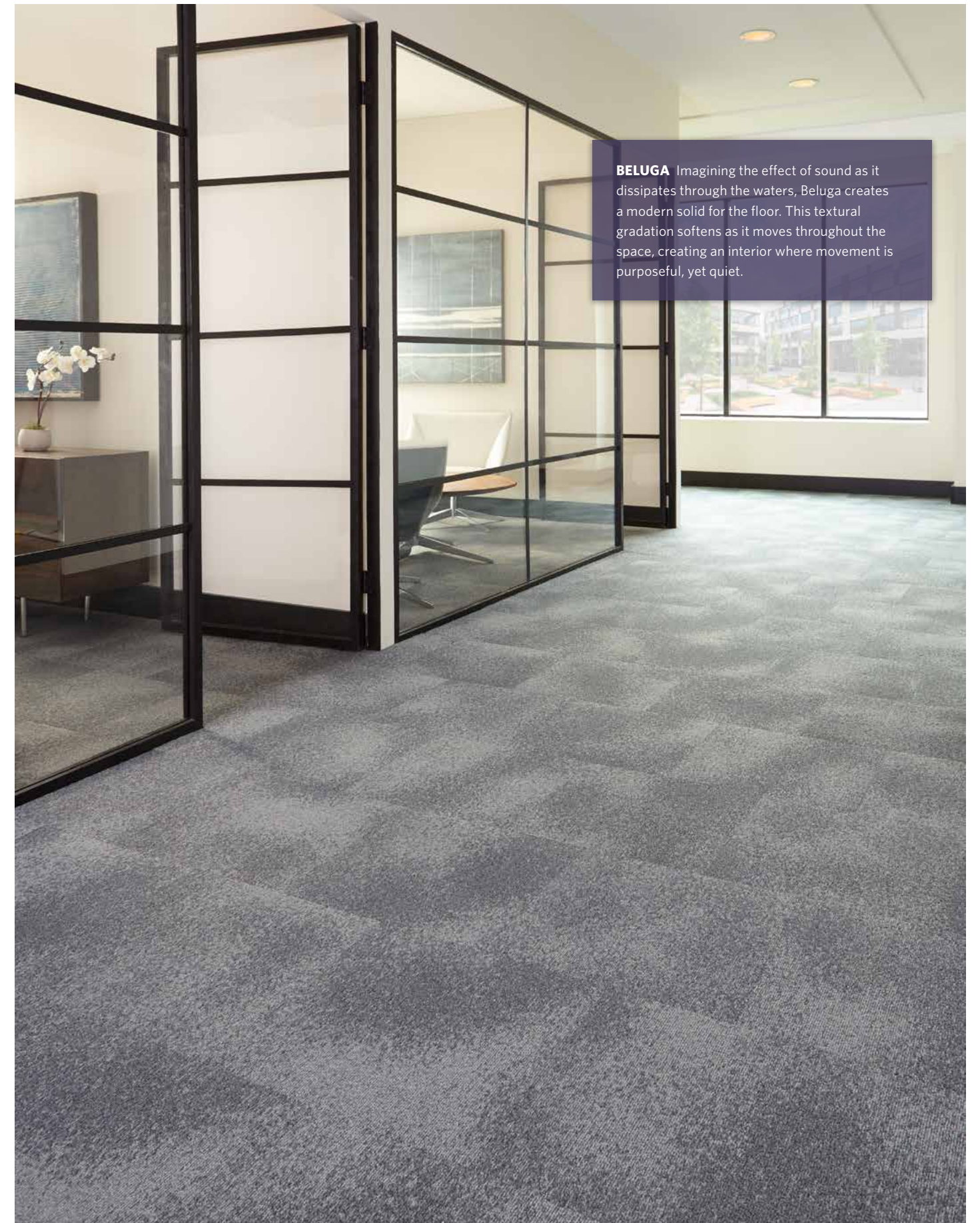


**HUMPBAC** Communication is vital for a whale's foraging and connection with its pod. With the humpback pattern, we think of the landscape under the water which is as diverse as we see on land. The ebb and flow of Humpback allows a mixture of scale within the pattern while balancing positive and negative areas.

Humpback in Algae (foreground) with Rustic Pine LVT in RUS176 (background), ashlar tile installation



Humpback in Breaker, monolithic tile installation



**BELUGA** Imagining the effect of sound as it dissipates through the waters, Beluga creates a modern solid for the floor. This textural gradation softens as it moves throughout the space, creating an interior where movement is purposeful, yet quiet.

Beluga in Breaker, ashlar tile installation



Humpback in Breaker (made-to-order), monolithic tile installation

made-to-order

These two patterns, Kaikoura and Halona, were selected by our design team to inspire your custom projects. These patterns are available at minimum order quantities. See your sales representative for details.



Kaikoura in Breaker (made-to-order), ashlar tile installation



Kaikoura in Breaker (made-to-order), chevron tile installation



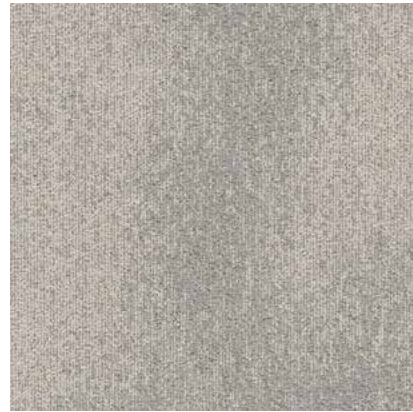
Get more at [millikenfloors.com](https://millikenfloors.com)

Halona in Breaker (made-to-order), ashlar tile installation

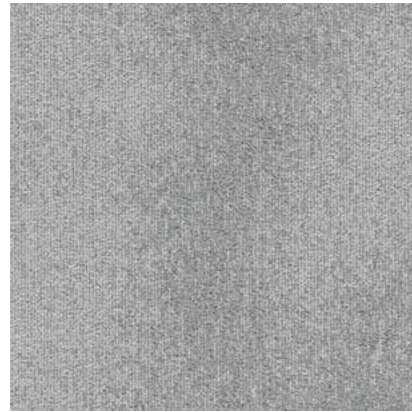
Colorline shown In **Beluga**



**BEL208 SANDBAR**  
(Humpback HUM208, Narwhal NRW208, Orca ORC208)



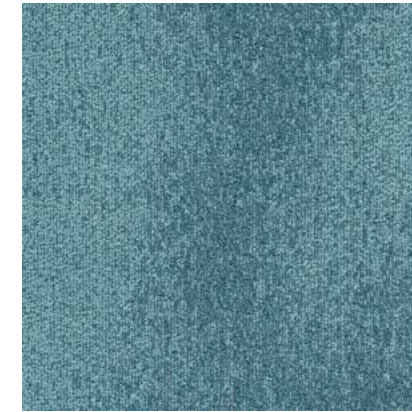
**BEL108-204 BRINY**  
(Humpback HUM108-204, Narwhal NRW108-204, Orca ORC108-204)



**BEL209-152 ICE CAP**  
(Humpback HUM209-152, Narwhal NRW209-152, Orca ORC209-152)



**BEL157 SHALLOWS**  
(Humpback HUM157, Narwhal NRW157, Orca ORC157)



**BEL201-161 SALTWATER**  
(Humpback HUM201-161, Narwhal NRW201-161, Orca ORC201-161)



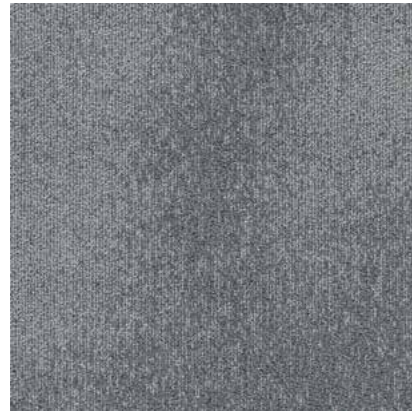
**BEL166-45 PLANKTON**  
(Humpback HUM166-45, Narwhal NRW166-45, Orca ORC166-45)



**BEL121-176 KRILL**  
(Humpback HUM121-176, Narwhal NRW121-176, Orca ORC121-176)



**BEL173-174 BARNACLE**  
(Humpback HUM173-174, Narwhal NRW173-174, Orca ORC173-174)



**BEL152-106 BREAKER**  
(Humpback HUM152-106, Narwhal NRW152-106, Orca ORC152-106)



**BEL19 COASTLINE**  
(Humpback HUM19, Narwhal NRW19, Orca ORC19)



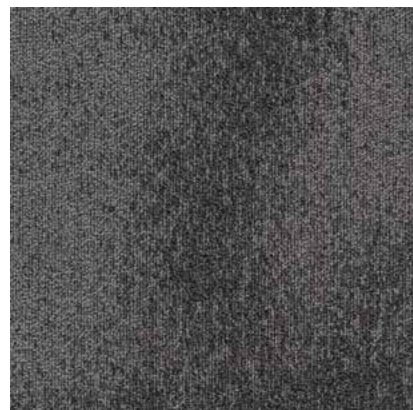
**BEL125-201 MARINE**  
(Humpback HUM125-201, Narwhal NRW125-201, Orca ORC125-201)



**BEL45-28 ALGAE**  
(Humpback HUM45-28, Narwhal NRW45-28, Orca ORC45-28)



**BEL164-178 BALEEN**  
(Humpback HUM164-178, Narwhal NRW164-178, Orca ORC164-178)



**BEL119-174 SEABED**  
(Humpback HUM119-174, Narwhal NRW119-174, Orca ORC119-174)



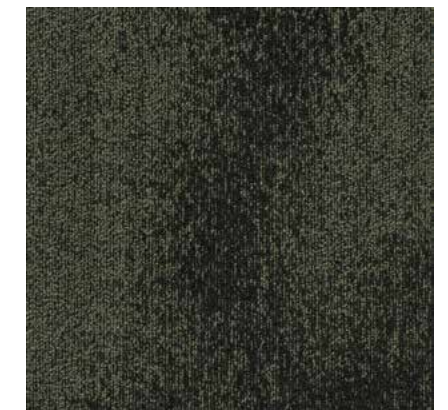
**BEL119-106 MARITIME**  
(Humpback HUM119-106, Narwhal NRW119-106, Orca ORC119-106)



**BEL52 NIGHT TIDE**  
(Humpback HUM52, Narwhal NRW52, Orca ORC52)



**BEL125-107 DEEP SEA**  
(Humpback HUM125-107, Narwhal NRW125-107, Orca ORC125-107)



**BEL28-133 KELP FOREST**  
(Humpback HUM28-133, Narwhal NRW28-133, Orca ORC28-133)

# Complete Flooring Solutions



Milliken Floor Covering offers products and expertise in all areas of your commercial spaces, including high-performance entryway systems, broadloom & modular carpet, luxury vinyl tile, and milliCare®. Simplify your flooring needs with a trusted partner that will let you enjoy creating a great space without having to worry about everything else.



## Entry Systems

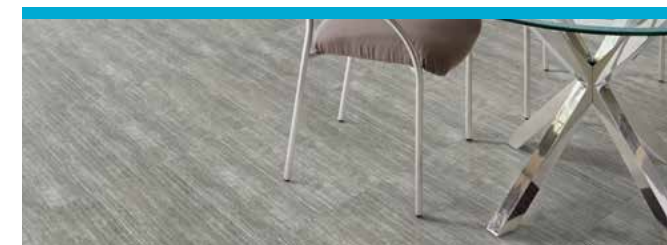
The OBEX® brand of products offers highly effective, comprehensive modular entry solutions designed as a three-zone barrier system to prevent dirt and moisture from entering the building.

Available in coordinated colors and patterns, OBEX® entry products are engineered to increase the functionality of a building's entrance without forsaking elements of design or aesthetic. Simple and easy to work with, OBEX® offers entry systems that can be recessed or surface-mounted as well as exterior and interior applications.



## Broadloom & Modular Carpet

Milliken's broadloom and carpet tile incorporate the latest innovations in tufting and dyeing technology, achieving unique looks and excellent performance. With our Color Reference system, coordinating multiple products across a single project is a snap; whether it's carpet, LVT, or entry systems. All carpet tile products have cushion backing for an extended lifespan, as well as ergonomic and environmental benefits. Broadloom carpet also has cushion-back options, and all are standard with StainSmart®, a proprietary treatment applied to Milliken carpets to repel and protect against stains and enhance soil release.



## Luxury Vinyl Tile

From natural looks of wood and stone to more modern textures and abstracts, Milliken's collection of Luxury Vinyl Tile flooring creates new options for a commercial or hospitality interior. Our simple-to-search Color Reference system provides easy coordination of the LVT options to modular and broadloom carpets. From carpet tile to broadloom to planks to LVT, Milliken provides durable and elegant options for your project.



## milliCare®

We care for the environment with products and a method that improve Indoor Air Quality and reduce water consumption and your carbon footprint. We care about you professionally by saving you time through customized service plans for your entire space provided for by our franchise network. You work healthier and live healthier, and the planet is a better place because of it. We can bring that same quality of care and service to you wherever you are. milliCare takes caring for your flooring and textiles off your to-do list, which means that you get to skip right to the part where you get to lean back, put your hands behind your head, and be a hero for keeping a beautifully cleaned space.

# WHALE SONG

Beluga / Humpback / Narwhal / Orca

Images in this brochure are approximate for color and pattern scale. Please use actual carpet samples to make your final selections.

Have you seen our other collections? Visit us online today.



Journal



Surface Study



## Construction

Tufted, Textured Loop, Tip Shear

## Tile Size

50 cm x 50 cm (19.7" x 19.7")

## Yarn Type

ECONYL® Solution-Dyed Nylon Type 6

## Stain Repel & Resist / Soil Release

StainSmart®

## Tufted Face Weight

17.5 oz/yd<sup>2</sup> (593 g/m<sup>2</sup>)

## Finished Pile Height

Beluga: 0.14" (3.56 mm)

Humpback: 0.15" (3.81 mm)

Narwhal: 0.15" (3.81 mm)

Orca: 0.15" (3.81 mm)

## Finished Pile Thickness

Beluga: 0.146" (3.71 mm)

Humpback: 0.139" (3.53 mm)

Narwhal: 0.139" (3.53 mm)

Orca: 0.110" (2.79 mm)

## Average Density

Beluga : 4,044

Humpback: 4,299

Narwhal: 4,196

Orca: 5,498

## Standard Backing

PVC-Free Underscore™ ES Cushion

Underscore™ is available with TractionBack®

## Texture Appearance Retention Rating (TARR)

Heavy

## Recommended Installation Methods



ASHLAR



V. ASHLAR

## TractionBack®

Simplify your modular installation with Milliken's patented TractionBack®, an innovative backing system that is faster, more cost efficient, and environmentally superior to wet adhesives and peel-and-stick carpet tile.



This cushion-back carpet tile product is covered by one or more patents, published applications and/or patents pending. Specifications are subject to normal manufacturing tolerances and may be changed without prior notice.

## Growing greener for over 100 years.

This product has a UL® Environment 3<sup>rd</sup> party verified Environmental Product Declaration (EPD). A copy of the EPD is available online at [millikencarpet.com/epd](http://millikencarpet.com/epd) and [productguide.ulenvironment.com](http://productguide.ulenvironment.com).